



In-Plant Services, Inc.

380 Grandwood Blvd., Gray Court, South Carolina 29645
864.575.9987

- Vibration Analysis
- Balancing
- Laser Alignment
- Thermal Imaging



Customer Info

Equipment Info

customer	Innovative Container	equipment	26 Molding Machine
location	Greenville, SC	component	DC contactor
date	July 23, 2002	data storage #	A03

Thermal Image Data

Priority ratings for under 600 volt electrical connections

reference	left main leg			deg F	
reference temp	114.5 deg F		priority 1	> 135	immediate attention required
exception	left secondary leg		priority 2	65 to 135	corrective measures required
exception temp	144.9 deg F	x	priority 3	20 to 65	schedule for PM
rise over ref	30.4 deg F		priority 4	1 to 20	document and follow-up
rise over amb	42.5 deg F				

Comments

check all connections for tightness, test contactor if required

